

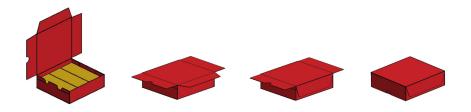


Angle closer Type WVE

The carton is fed into the continuously running WVE closer with the help of a pneumatically driven pawl in-feed. The upright standing lid is bent down and glue is applied on the front flap. The flap is bent and pressed on. The carton is turned by 90° in the angle section and transferred onto the downstream transport conveyor. Glue is applied on the lateral flaps, then the flaps are bent and pressed on. The carton is now completely closed and fed out of the machine.

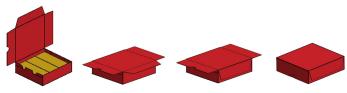
The integration of an angle section provides a space-saving layout and the possibility to handle cartons in very long or unproportional formats.

Driven upper belts with lateral press-on rolls, whose angles change in the course of the continuing closing process, facilitate the correct angled closure and, thus, an optimal display of the carton is guaranteed. A spring system for the press-on rolls allows for a secure and precise handling of bulged cartons, e.g. caused by unequally distributed product in the carton, because lugs safely guide the cartons through the machine. The cartons can either be glued by applying glue with the help of a wheel or a glue nozzle, or closed by hot air.

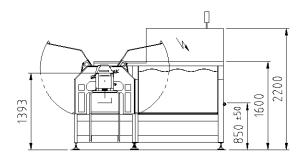


Angle Closer Type WVE





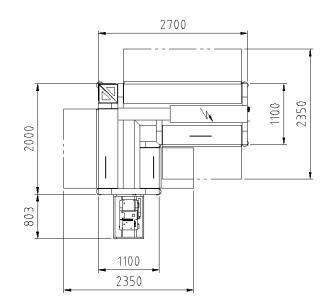
Layout Dimensions



After a successful filling process, the cartons have to be closed. Consequently, the final component of a top load line is the carton closer. Precision, flexibility and reliability are of utmost importance, in order to guarantee the best possible display of the carton and products.

The angle closer convinces the customer due to its small machine dimensions, vast format range and unconventional line layout.

The closer is particularly suited for solid and unsorted products and can also be integrated in difficult line layouts in a confined space



	Technical Data (Standard)	
Height Width Length	Technical Data (Standard) Format range (L x W x H)	min. 125 x 70 x 20 mm max. 300 x 250 x 160 mm (glue nozzle/ hot air) max. 250 x 250 x 80 mm (glue wheel)
	Special formats	on request
	Machine capacity per minute	Up to 100 cartons
	Closing method	Hot glue wheel application Hot glue nozzle application Hot air nozzle application
	Electrical power / air consumption including in- and outfeed conveyor	Glue 5,0 KVA, 87 I/ min Glue Basin 8,5 KVA, 87 I/ min Hot air 12,1 KVA, 90 I/ min
	Weight	ca. 1100 kg
	Format change	approx. 5-10 min

(Technical modifications reserved)